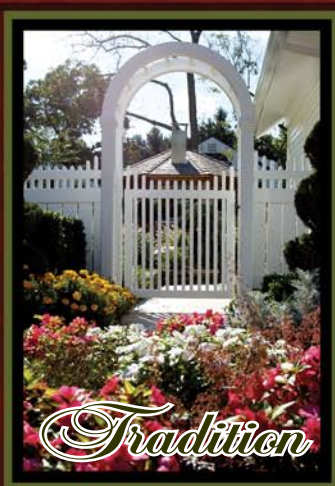




Gates

For over 30 years we have been one of the premier forerunners in the fence industry.

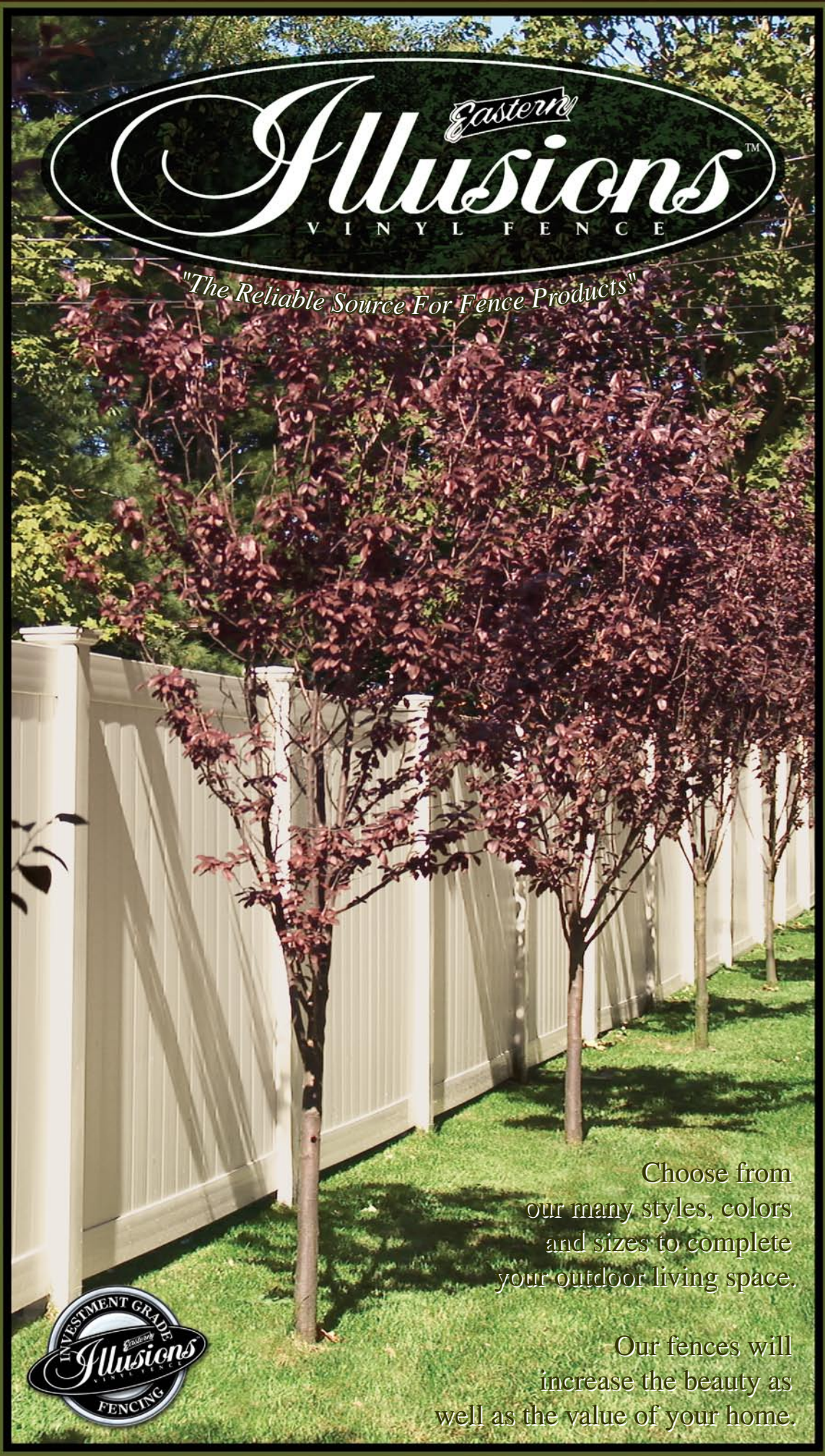
Now by using only Guaranteed 100% Co-Extruded Virgin PVC and Uni-Weld Construction, we will continue to protect you and your family while adding to the value of your home.



Tradition



Victorian



Eastern
IllusionsTM
 VINYL FENCE

"The Reliable Source For Fence Products"



Choose from our many styles, colors and sizes to complete your outdoor living space.

Our fences will increase the beauty as well as the value of your home.

Privacy

Illusions™ Privacy Panels are manufactured to feature a "V"-Jointed tongue and groove board. Privacy Panels come with a wide variety of decorative tops. Every section includes a metal reinforcement channel in the bottom rail to help create a stronger and longer lasting fence. We offer a **Privacy Panel** for every taste and in a variety of colors as well.



V300



V3215D



V300



V3700



V3215DS



V3707



V3215SQ



V3701



V3706



V3707



V300



V3215D



V3701



V3700



V3707

Semi-Privacy



V5706-4 6" BOARD WITH STEPPED VICTORIAN TOP



V215D-4 SEMI-PRIVACY LATTICE
(SQUARE LATTICE AVAILABLE)



LATTICE ALSO COMES IN
BEIGE, EASTERN GREEN
AND GRAY!



VSQ48-4 OLD ENGLISH STYLE



V2102TF
BOARD ON BOARD WITH ORNAMENTAL TOP



V210D BOARD ON BOARD
WITH DIAGONAL LATTICE

The *Illusions*[™] Semi-Privacy line has one of the largest selections we offer.

Customers are invited to pick one of our pre-made styles or to custom design their own.

Semi-Privacy panels are specially designed to offer privacy without a "closed in" feeling.



V5701 6" BOARD WITH CLOSED VICTORIAN TOP



V500 3" BOARD SEMI-PRIVACY



V500A ALTERNATING BOARD SEMI-PRIVACY



V5006 6" BOARD



V210 BOARD ON BOARD

Contemporary Picket



V352-4TR 3" PICKET - DOG EAR TOP - SCALLOPED

Allusions™ Contemporary Picket offers what is known as the "good neighbor" approach to fencing for homeowners. It is a fence that features both sides of the panels being exactly the same. **Contemporary Picket** is manufactured to follow the basic picket fence design with an added twist. The pickets are assembled THROUGH the rails instead of simply being attached to them. This is what gives the fence its unique and useful appearance. Available in heights from 2' to 8'.

SAMPLE OF THRU-RAIL



V401N-4TR
1 1/2" PICKET - POINTED TOP



1. 7/8" x 6" with Dog Ear Cap
2. 7/8" x 1 1/2" with Pointed Cap
3. 7/8" x 3" with Dog Ear Cap
4. 7/8" x 3" with Pointed Cap
5. 1 1/2" x 1 1/2" with Pyramid Cap



SEE SAMPLES FOR ACTUAL COLORS

Picket Top Styles



DOG EAR



POINTED



V352-4TR 3" PICKET - DOG EAR TOP - SCALLOPED



V402N-4TR 1 1/2" PICKET - POINTED TOP - SCALLOPED



V350-4TR 3" PICKET - DOG EAR TOP



V353-4TR CROWN TOP SPACE PICKET



What makes Illusions vinyl products different?

All the profiles that go into our Illusions line of PVC fencing are made from extruders using advanced chemistry and state of the art proprietary tooling and manufacturing equipment. All of the polyvinyl components that go into Illusions fence, deck, and railing systems are constructed of scientifically formulated 100% virgin co-extruded PVC compounds. **There are no reprocessed fillers added to weaken or compromise color and structural stability.**

Illusions brand PVC fencing uses top-grade materials from the nations leading extruders of vinyl products. The materials are a custom blended mix of stabilizers, impact modifiers, processing aids and pigments. Long term weathering studies have shown these products tin stabilized, acrylate modified formulations with high levels of titanium dioxide (a pigment and UV light screener) result in the best retention of color, gloss and toughness.

Our PVC has the industry leading standard of 10 parts per 100 TiO₂ (titanium dioxide) to give its vinyl the longevity and performance of a lifetime product.

Illusions profiles go through the following rigid quality control tests.

Visual inspection (operators & quality control)

- Surface
- Straightness
- Dimensional tests**
- Quality control charts
- Go/no go gauges
- Critical dimensions and tolerances
- Customer fabrication tool fixtures
- Frequency: every 1-2 hours



Impact tests

- Drop dart (8lb. Pointed weight) no penetration at less than 1.4 in lb./mil
- Checks for compound formulation and extrusion work level
- Frequency: every shift
- Water bath at 180 degrees F. for 30 minutes, no more than 2.2% distortion
- Checks for residual stress
- Frequency: every shift

Oven tests

- Air temperature at 300 degrees F. for 30 minutes, no blistering, cracking or flaking
- Frequency: every shift



Grand Arbors



With so many beautiful variations available, it would be difficult to show them all. We have provided a few examples of different combinations that can be designed by you. We allow you, the customer, to be the creative force behind the look and feel of your *Illusions*™ Grand Arbor.*

*See the *Illusions*™ Grand Arbors Brochure for more information on our 108 styles.

Pergolas



Traditional Picket



Illusions™ Traditional Picket looks like the traditional "nail-on style" wood picket fence. This face mounted picket panel can be manufactured with three different picket widths. Narrow, standard or wide. These can be assembled with either a regular spacing or a reduced spacing for extra security.

Also available in optional through-rail construction.



Ornamental Picket



Illusions™ Ornamental 1" x 1" Picket offers a vinyl alternative to the wrought iron fence.

It enables the homeowner to maintain the look of wrought iron without the maintenance. All panels are manufactured with a metal reinforcing channel in the bottom rail for strength that will not fail.

MIX 'N' MATCH ORNAMENTAL PICKET TOPS ON ANY BASE.



PICKET TOP STYLES AVAILABLE

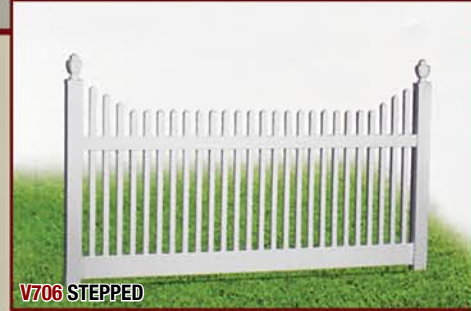


Classic Victorian Picket



V707 CLASSIC VICTORIAN SCALLOPED TOP

Illusions™ Classic Victorian Picket is a maintenance free look alike of the old red cedar fence. All of the panels are designed with the classic look in mind. Available in White, Gray and Beige.



V706 STEPPED



V707 SCALLOPED TOP



V701 FRAMED TOP



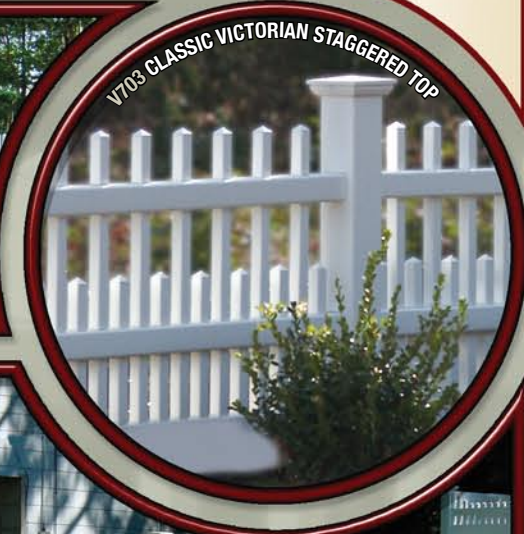
V703S SCALLOPED STAGGERED



V703 STAGGERED



V700 CLASSIC VICTORIAN STRAIGHT TOP



V703 CLASSIC VICTORIAN STAGGERED TOP



V706 CLASSIC VICTORIAN STEPPED TOP

Post Cap Styles



EXTERNAL FLAT



BALL



COACHMAN



SOLAR



PALACE SOLAR



TEARDROP



GOthic



NEW ENGLAND

Colors & Curves



V3707-4GW



VSQ48-4GYLBG



RADIUS SECTION WITH MAJESTIC 8" x 8" POSTS



V3706-4BG (BEIGE)



V707-4GY (GRAY)



GRAY AND WHITE MIX 'N' MATCH™ COMBINATION



V300-6BG



V3700-6BG

Mix-n-Match™ Choices. Any piece, any color, any curve.



VBG4



VBG300-6BW



BOARD ON BOARD WITH ORNAMENTAL TOP



V3215D-6GWLWT



VBG3215D-6

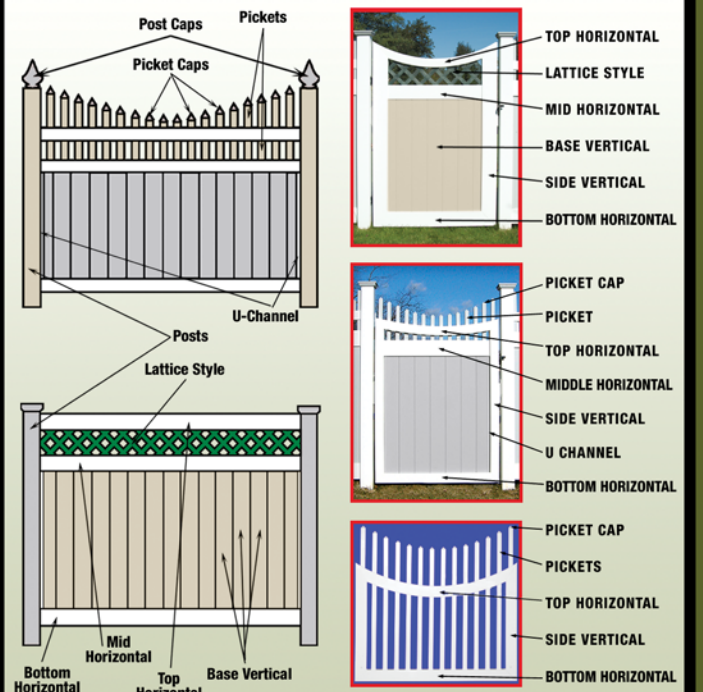


PICK YOUR COLORS/BENDS

Beige • White • Grey • Eastern Green* • Other

COMPONENT	COLOR/BEND
LATTICE STYLE	_____
TOP HORIZONTAL	_____ / _____
MIDDLE HORIZONTAL	_____ / _____
BOTTOM HORIZONTAL	_____ / _____
SIDE HORIZONTAL	_____
BASE VERTICAL	_____
PICKET CAP	_____
PICKET	_____
U-CHANNEL	_____
POST	_____
POST CAP	_____
HINGES	_____
LATCH	_____
DROP ROD	_____
OTHER	_____

Mix-n-Match™ Choices. Any piece, any color.*



*EASTERN GREEN ONLY COMES IN LATTICE

Gates

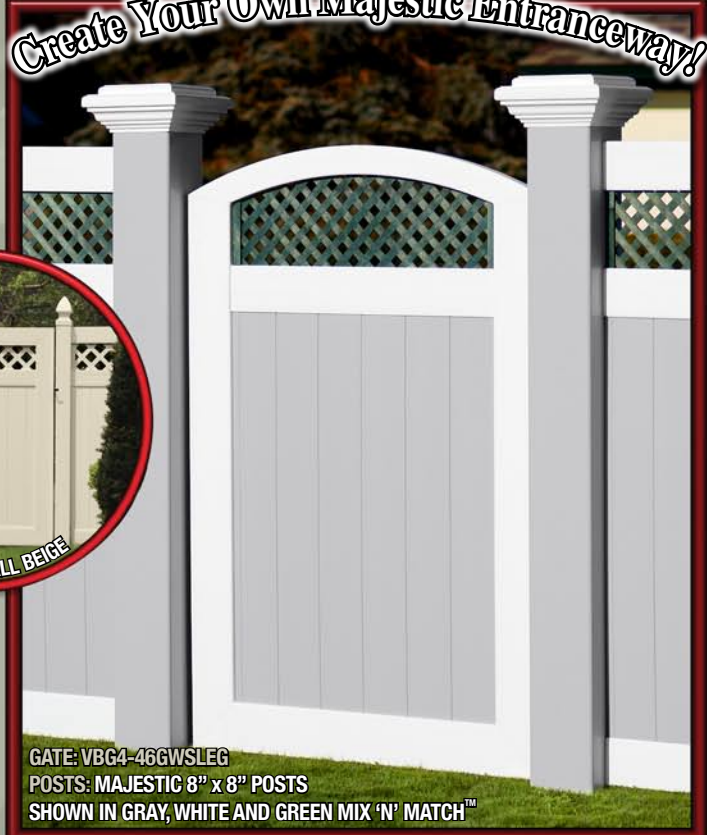
Create Your Own Majestic Entranceway!



VWG706 A



VWG3215D ALL BEIGE



GATE: VBG4-46GWSLEG
POSTS: MAJESTIC 8" x 8" POSTS
SHOWN IN GRAY, WHITE AND GREEN MIX 'N' MATCH™



**THE
BEST
IN THE
BUSINESS**



**UNI-WELD
CONSTRUCTION™**



Post & Rail



2 RAIL



3 RAIL



3 RAIL DIAMOND

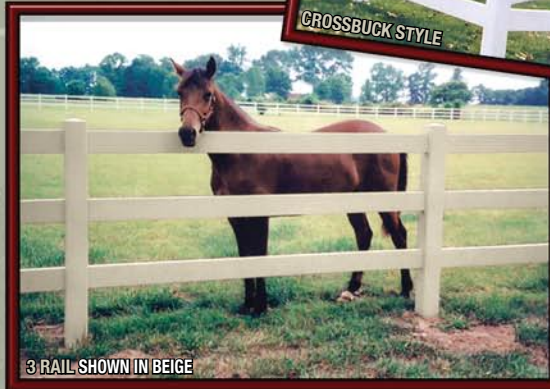
Illusions™ offers a **Post & Rail** fence with three different styled rails and colors available for a Two-Rail, Three-Rail, Four-Rail, or Crossbuck fence. Whatever the setting, we have the look you want and the strength you need.



2 RAIL DIAMOND



CROSSBUCK STYLE



3 RAIL SHOWN IN BEIGE



2 RAIL

Railing



Optional "T-Top" Railing Style



VR701C COLONIAL

We offer one of the most complete lines of vinyl railings on the market today. The *Illusions™* **Railing Series** is great for balconies, decks and steps. All railing panels we manufacture contain a metal channel in the top rails. Our rails are offered in a combination of colors. Beige, Gray and White. Optional metal channel for bottom rail available for extra protection.



VR701C COLONIAL



VR701 TRADITIONAL

Hardware

Eastern
Fence
HARDWARE

**JUST
BUILT
BETTER**



TCHDMA1



**GATE
HARDWARE**

**NO
RUST** **NO
STAIN**



VGS



VHDL



MLS-BK



CPH55



V21LLP



V21SS



HLSS



DRAS



HLSS-WT



CPH55S-WT



V21SS-WT



ML-WT



DRAS-WT



CSB-12SS



CPH55S



TCHDMA1



TCA3-L2



CLASSIC VICTORIAN PICKET



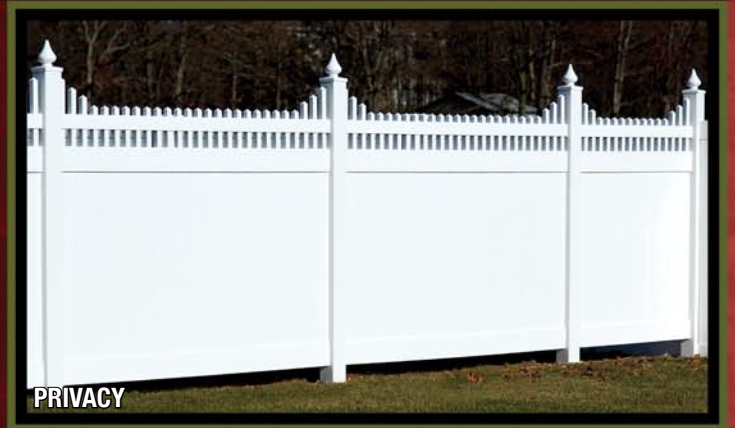
LATTICE



ORNAMENTAL PICKET



CURVES AND COLORS



PRIVACY



TRADITIONAL PICKET



THROUGH RAIL



UNI-WELD GATES



RAILING



POST & RAIL

